

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4929-041	AFT LEG ASSEMBLY, LH
2	1	D4808-041	ROD END BEARING ASSEMBLY
3	1	D4869-1	EYE FITTING
4	1	D4929-1	STRUT

D4929-041 AFT LEG ASSEMBLY, LH

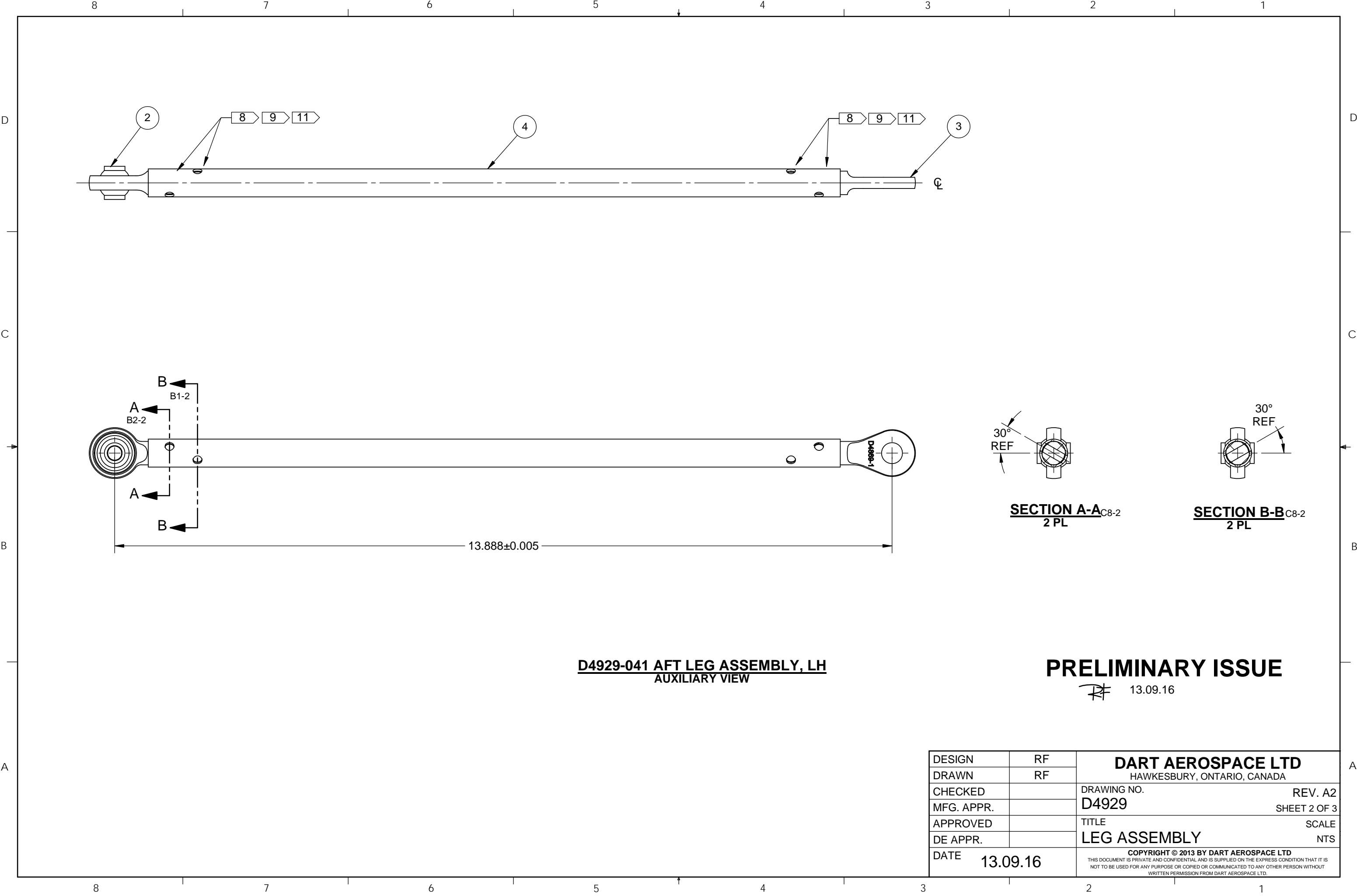
PRELIMINARY ISSUE

13.09.16

NOTES:


- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.64 lbs
- 8) ALIGN PILOT HOLES IN D4929-1 WITH PILOT HOLES IN D4869-1 & D4808-041. DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL REAME EACH HOLE USING P/N 31-219 (Ø0.1610) REAMER, USING DART TOOL SETUP TBD #
- 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA WHILE STILL WET
- 10) ASSEMBLE PER DART TOOL TBD #
- 11) INSTALL HL20PB5-8 HI-LOK ORIENTATION AS SHOWN

A1	NEW ISSUE	RF	13.09.16
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO.	REV. A2
MFG. APPR.		D4929	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
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D4929-041 AFT LEG ASSEMBLY, LH
AUXILIARY VIEW

PRELIMINARY ISSUE

 13.09.16

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DRAWN	RF		
CHECKED		DRAWING NO. D4929	REV. A2
MFG. APPR.			SHEET 2 OF 3
APPROVED		TITLE LEG ASSEMBLY	SCALE NTS
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